

High Performance Modular Drill

WIDIA Victory™ TOP DRILL M1™ - Victory Sets INCH

For solid carbide performance at an economical price, the TOP DRILL M1 modular drills are the ideal choice for all your steel and cast iron general drilling applications.

Buy 3 Inserts and a Drill Body for a Special Low Price

Promotion

Valid from
October 01, 2011 -
February 29, 2012

- Disposable inserts mean no setup or insert regrinding costs.
- Enhanced centring capabilities and metal removal rates.
- Speed and feed rates and performance comparable to solid carbide drills.

➤ **DISTRIBUTED BY:**



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VICTORY**
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For more product details, please refer to the latest Advances 2012 catalog and the WIDIA Indexable Milling and Holemaking catalog!

INCH

1 SCF Style Drill Body and 3 Inserts per Victory Set Catalog Number

INCH			3xD Inch SCF Shank		5xD Inch SCF Shank		8xD Inch SCF Shank	
Inch Diameter	Insert Blade Catalog Number for Reference	Insert Blade Seat Size	Victory Set Catalog Number to Order	3xD Drill Body Catalog Number for Reference	Victory Set Catalog Number to Order	5xD Drill Body Catalog Number for Reference	Victory Set Catalog Number to Order	8xD Drill Body Catalog Number for Reference
0.5000	TDM05000UP	W19	TDM3XD05000SET	TDM0492R3SCF063	TDM5XD05000SET	TDM0492R5SCF063	TDM8XD05000SET	TDM0492R8SCF063
0.5080	TDM05080UP	W19	TDM3XD05080SET	TDM0492R3SCF063	TDM5XD05080SET	TDM0492R5SCF063	TDM8XD05080SET	TDM0492R8SCF063
0.5156	TDM05156UP	W20	TDM3XD05156SET	TDM0512R3SCF063	TDM5XD05156SET	TDM0512R5SCF063	TDM8XD05156SET	TDM0512R8SCF063
0.5312	TDM05312UP	W20	TDM3XD05312SET	TDM0512R3SCF063	TDM5XD05312SET	TDM0512R5SCF063	TDM8XD05312SET	TDM0512R8SCF063
0.5469	TDM05469UP	W21	TDM3XD05469SET	TDM0532R3SCF063	TDM5XD05469SET	TDM0532R5SCF063	TDM8XD05469SET	TDM0532R8SCF063
0.5471	TDM05471UP	W21	TDM3XD05471SET	TDM0532R3SCF063	TDM5XD05471SET	TDM0532R5SCF063	TDM8XD05471SET	TDM0532R8SCF063
0.5625	TDM05625UP	W22	TDM3XD05625SET	TDM0551R3SCF063	TDM5XD05625SET	TDM0551R5SCF063	TDM8XD05625SET	TDM0551R8SCF063
0.5774	TDM05774UP	W23	TDM3XD05774SET	TDM0571R3SCF063	TDM5XD05774SET	TDM0571R5SCF063	TDM8XD05774SET	TDM0571R8SCF063
0.5781	TDM05781UP	W23	TDM3XD05781SET	TDM0571R3SCF063	TDM5XD05781SET	TDM0571R5SCF063	TDM8XD05781SET	TDM0571R8SCF063
0.5938	TDM05938UP	W24	TDM3XD05938SET	TDM0591R3SCF075	TDM5XD05938SET	TDM0591R5SCF075	TDM8XD05938SET	TDM0591R8SCF075
0.6094	TDM06094UP	W24	TDM3XD06094SET	TDM0591R3SCF075	TDM5XD06094SET	TDM0591R5SCF075	TDM8XD06094SET	TDM0591R8SCF075
0.6250	TDM06250UP	W24	TDM3XD06250SET	TDM0591R3SCF075	TDM5XD06250SET	TDM0591R5SCF075	TDM8XD06250SET	TDM0591R8SCF075
0.6310	TDM06310UP	W25	TDM3XD06310SET	TDM0630R3SCF075	TDM5XD06310SET	TDM0630R5SCF075	TDM8XD06310SET	TDM0630R8SCF075
0.6330	TDM06330UP	W25	TDM3XD06330SET	TDM0630R3SCF075	TDM5XD06330SET	TDM0630R5SCF075	TDM8XD06330SET	TDM0630R8SCF075
0.6406	TDM06406UP	W25	TDM3XD06406SET	TDM0630R3SCF075	TDM5XD06406SET	TDM0630R5SCF075	TDM8XD06406SET	TDM0630R8SCF075
0.6562	TDM06562UP	W25	TDM3XD06562SET	TDM0630R3SCF075	TDM5XD06562SET	TDM0630R5SCF075	TDM8XD06562SET	TDM0630R8SCF075
0.6643	TDM06643UP	W25	TDM3XD06643SET	TDM0630R3SCF075	TDM5XD06643SET	TDM0630R5SCF075	TDM8XD06643SET	TDM0630R8SCF075
0.6719	TDM06719UP	W26	TDM3XD06719SET	TDM0669R3SCF075	TDM5XD06719SET	TDM0669R5SCF075	TDM8XD06719SET	TDM0669R8SCF075
0.6875	TDM06875UP	W26	TDM3XD06875SET	TDM0669R3SCF075	TDM5XD06875SET	TDM0669R5SCF075	TDM8XD06875SET	TDM0669R8SCF075
0.7031	TDM07031UP	W26	TDM3XD07031SET	TDM0669R3SCF075	TDM5XD07031SET	TDM0669R5SCF075	TDM8XD07031SET	TDM0669R8SCF075
0.7188	TDM07188UP	W27	TDM3XD07188SET	TDM0709R3SCF075	TDM5XD07188SET	TDM0709R5SCF075	TDM8XD07188SET	TDM0709R8SCF075
0.7344	TDM07344UP	W27	TDM3XD07344SET	TDM0709R3SCF075	TDM5XD07344SET	TDM0709R5SCF075	TDM8XD07344SET	TDM0709R8SCF075
0.7500	TDM07500UP	W28	TDM3XD07500SET	TDM0748R3SCF075	TDM5XD07500SET	TDM0748R5SCF075	TDM8XD07500SET	TDM0748R8SCF075
0.7570	TDM07570UP	W28	TDM3XD07570SET	TDM0748R3SCF075	TDM5XD07570SET	TDM0748R5SCF075	TDM8XD07570SET	TDM0748R8SCF075
0.7580	TDM07580UP	W28	TDM3XD07580SET	TDM0748R3SCF075	TDM5XD07580SET	TDM0748R5SCF075	TDM8XD07580SET	TDM0748R8SCF075
0.7590	TDM07590UP	W28	TDM3XD07590SET	TDM0748R3SCF075	TDM5XD07590SET	TDM0748R5SCF075	TDM8XD07590SET	TDM0748R8SCF075
0.7620	TDM07620UP	W28	TDM3XD07620SET	TDM0748R3SCF075	TDM5XD07620SET	TDM0748R5SCF075	TDM8XD07620SET	TDM0748R8SCF075
0.7656	TDM07656UP	W28	TDM3XD07656SET	TDM0748R3SCF075	TDM5XD07656SET	TDM0748R5SCF075	TDM8XD07656SET	TDM0748R8SCF075
0.7812	TDM07812UP	W28	TDM3XD07812SET	TDM0748R3SCF075	TDM5XD07812SET	TDM0748R5SCF075	TDM8XD07812SET	TDM0748R8SCF075
0.7969	TDM07969UP	W29	TDM3XD07969SET	TDM0787R3SCF100	TDM5XD07969SET	TDM0787R5SCF100	TDM8XD07969SET	TDM0787R8SCF100
0.8125	TDM08125UP	W29	TDM3XD08125SET	TDM0787R3SCF100	TDM5XD08125SET	TDM0787R5SCF100	TDM8XD08125SET	TDM0787R8SCF100
0.8440	TDM08440UP	W30	TDM3XD08440SET	TDM0827R3SCF100	TDM5XD08440SET	TDM0827R5SCF100	TDM8XD08440SET	TDM0827R8SCF100
0.8750	TDM08750UP	W31	TDM3XD08750SET	TDM0866R3SCF100	TDM5XD08750SET	TDM0866R5SCF100	TDM8XD08750SET	TDM0866R8SCF100
0.8840	TDM08840UP	W31	TDM3XD08840SET	TDM0866R3SCF100	TDM5XD08840SET	TDM0866R5SCF100	TDM8XD08840SET	TDM0866R8SCF100
0.9375	TDM09375UP	W32	TDM3XD09375SET	TDM0906R3SCF100	TDM5XD09375SET	TDM0906R5SCF100	TDM8XD09375SET	TDM0906R8SCF100
0.9690	TDM09690UP	W33	TDM3XD09690SET	TDM0945R3SCF100	TDM5XD09690SET	TDM0945R5SCF100	TDM8XD09690SET	TDM0945R8SCF100
1.0000	TDM10000UP	W34	TDM3XD10000SET	TDM0984R3SCF100	TDM5XD10000SET	TDM0984R5SCF100	TDM8XD10000SET	TDM0984R8SCF100
1.0110	TDM10110UP	W34	TDM3XD10110SET	TDM0984R3SCF100	TDM5XD10110SET	TDM0984R5SCF100	TDM8XD10110SET	TDM0984R8SCF100
1.0160	TDM10160UP	W34	TDM3XD10160SET	TDM0984R3SCF100	TDM5XD10160SET	TDM0984R5SCF100	TDM8XD10160SET	TDM0984R8SCF100