

One Series Meets Every Face Milling Need

WIDIA™ M1200 Mini Face Mills – Victory Sets METRIC

Today there is no other supplier who can beat M1200 Mini in terms of cost per cutting edge and high performance level in a broad variety of materials. M1200 Mini fits perfectly on taper 30 and 40 size machines, driven heads, and integrex machines.

Buy 20 Inserts and 1 Cutter Body at a Special Low Price

Promotion

Valid from
October 01, 2011 -
February 29, 2012

- Low cost per edge and high productivity.
- 25% lower cutting forces due to soft cutting action.
- Up to 30% increased Metal Removal Rates (MRR).
- M1200 Mini Face Mills 15°, 45°, and 60° lead.
- WIDIA premium milling grades.
- Up to 35% better tool life from light to heavy machining.
- Up to 40% shorter machining cycle time.
- Through tool coolant.
- Easy to use — one screw enables fast, accurate indexing.
- The latest technology with 12 true cutting edges.



**WIDIA
VICTORY**
Win with Widia

METRIC

45° Lead Angle - 1 Cutter Tool Body and 20 Inserts per Victory Set Catalog Number

Maximum Depth of Cut is 3,50 mm

Workpiece Material	Victory Set Catalog Number to Order	Cutter Tool Body Catalog Number for Reference	Cutting Diameter	Cutter Bore	Cutter Shank	Effective Teeth	Insert and Grade for Reference
P	M1200MST1SET	M1200D025Z03B20HN07	25	-	20	3	HNPJ0704ANSNGD TN7535
	M1200MST2SET	M1200D032Z04B25HN07	32	-	25	4	HNPJ0704ANSNGD TN7535
	M1200MST3SET	M1200D040Z04HN07	40	22	-	4	HNPJ0704ANSNGD TN7535
	M1200MST4SET	M1200D050Z05HN07	50	22	-	5	HNPJ0704ANSNGD TN7535
	M1200MST5SET	M1200D063Z06HN07	63	22	-	6	HNPJ0704ANSNGD TN7535
	M1200MST6SET	M1200D080Z08HN07	80	27	-	8	HNPJ0704ANSNGD TN7535
M	M1200MST7SET	M1200D100Z09HN07	100	32	-	9	HNPJ0704ANSNGD TN7535
	M1200MSS1SET	M1200D025Z03B20HN07	25	-	20	3	HNPJ0704ANSNGD TN6540
	M1200MSS2SET	M1200D032Z04B25HN07	32	-	25	4	HNPJ0704ANSNGD TN6540
	M1200MSS3SET	M1200D040Z04HN07	40	22	-	4	HNPJ0704ANSNGD TN6540
	M1200MSS4SET	M1200D050Z05HN07	50	22	-	5	HNPJ0704ANSNGD TN6540
	M1200MSS5SET	M1200D063Z06HN07	63	22	-	6	HNPJ0704ANSNGD TN6540
K	M1200MSS6SET	M1200D080Z08HN07	80	27	-	8	HNPJ0704ANSNGD TN6540
	M1200MSS7SET	M1200D100Z09HN07	100	32	-	9	HNPJ0704ANSNGD TN6540
	M1200MCI1SET	M1200D025Z03B20HN07	25	-	20	3	HNPJ0704ANSNGD TN5515
	M1200MCI2SET	M1200D032Z04B25HN07	32	-	25	4	HNPJ0704ANSNGD TN5515
	M1200MCI3SET	M1200D040Z05HN07	40	22	-	5	HNPJ0704ANSNGD TN5515
	M1200MCI4SET	M1200D050Z06HN07	50	22	-	6	HNPJ0704ANSNGD TN5515
N	M1200MCI5SET	M1200D063Z08HN07	63	22	-	8	HNPJ0704ANSNGD TN5515
	M1200MCI6SET	M1200D080Z10HN07	80	27	-	10	HNPJ0704ANSNGD TN5515
	M1200MCI7SET	M1200D100Z12HN07	100	32	-	12	HNPJ0704ANSNGD TN5515
	M1200MAL1SET	M1200D025Z02B20HN07	25	-	20	2	HNGJ0704ANFNLDJ THM-U
	M1200MAL2SET	M1200D032Z03B25HN07	32	-	25	3	HNGJ0704ANFNLDJ THM-U
	M1200MAL3SET	M1200D040Z04HN07	40	22	-	4	HNGJ0704ANFNLDJ THM-U
N	M1200MAL4SET	M1200D050Z04HN07	50	22	-	4	HNGJ0704ANFNLDJ THM-U
	M1200MAL5SET	M1200D063Z04HN07	63	22	-	4	HNGJ0704ANFNLDJ THM-U
	M1200MAL6SET	M1200D080Z05HN07	80	27	-	5	HNGJ0704ANFNLDJ THM-U
	M1200MAL7SET	M1200D100Z06HN07	100	32	-	6	HNGJ0704ANFNLDJ THM-U

60° Lead Angle - 1 Cutter Tool Body and 20 Inserts per Victory Set Catalog Number

Maximum Depth of Cut is 4,70 mm

Workpiece Material	Victory Set Catalog Number to Order	Cutter Tool Body Catalog Number for Reference	Cutting Diameter	Cutter Bore	Cutter Shank	Effective Teeth	Insert and Grade for Reference
P	M1200MST8SET	M1200HD050Z04HN07	50	22	-	4	HNPJ0704ANSNGD TN7535
	M1200MST9SET	M1200HD063Z04HN07	63	22	-	4	HNPJ0704ANSNGD TN7535
	M1200MST10SET	M1200HD080Z05HN07	80	27	-	5	HNPJ0704ANSNGD TN7535
	M1200MST11SET	M1200HD100Z06HN07	100	32	-	6	HNPJ0704ANSNGD TN7535
	M1200MST12SET	M1200HD125Z08HN07	125	40	-	8	HNPJ0704ANSNGD TN7535
M	M1200MSS8SET	M1200HD050Z04HN07	50	22	-	4	HNPJ0704ANSNGD TN6540
	M1200MSS9SET	M1200HD063Z04HN07	63	22	-	4	HNPJ0704ANSNGD TN6540
	M1200MSS10SET	M1200HD080Z05HN07	80	27	-	5	HNPJ0704ANSNGD TN6540
	M1200MSS11SET	M1200HD100Z06HN07	100	32	-	6	HNPJ0704ANSNGD TN6540
K	M1200MSS12SET	M1200HD125Z08HN07	125	40	-	8	HNPJ0704ANSNGD TN6540
	M1200MCI8SET	M1200HD050Z05HN07	50	22	-	5	HNPJ0704ANSNGD TN5515
	M1200MCI9SET	M1200HD063Z06HN07	63	22	-	6	HNPJ0704ANSNGD TN5515
	M1200MCI10SET	M1200HD080Z08HN07	80	27	-	8	HNPJ0704ANSNGD TN5515
N	M1200MCI11SET	M1200HD100Z09HN07	100	32	-	9	HNPJ0704ANSNGD TN5515
	M1200MCI12SET	M1200HD125Z12HN07	125	40	-	12	HNPJ0704ANSNGD TN5515
	M1200MAL8SET	M1200HD050Z04HN07	50	22	-	4	HNGJ0704ANFNLDJ THM-U
	M1200MAL9SET	M1200HD063Z04HN07	63	22	-	4	HNGJ0704ANFNLDJ THM-U
N	M1200MAL10SET	M1200HD080Z05HN07	80	27	-	5	HNGJ0704ANFNLDJ THM-U
	M1200MAL11SET	M1200HD100Z06HN07	100	32	-	6	HNGJ0704ANFNLDJ THM-U
N	M1200MAL12SET	M1200HD125Z08HN07	125	40	-	8	HNGJ0704ANFNLDJ THM-U

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For more details, please refer to the latest Advances 2012 catalog!

